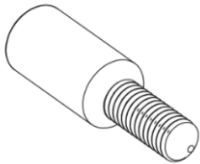
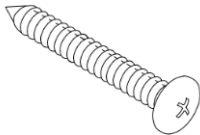
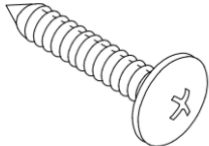
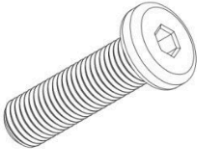
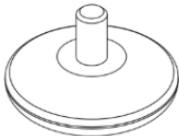


# MSA Industries

## Electric Table Base Assembly & Control Instructions

Item	Number	Drawing	QTY	Tool
M6 X 15	A		4 PCS	5mm Allen Wrench
4 x 25 (Handset)	B		2 PCS	Cross-Head screw driver
5 x 20 (Wood Top)	C		18 PCS	Cross-Head screw driver
M10 x 35 (For Foot)	D		8 PCS	5mm Allen Wrench
Leveler	E		4 PCS	N/A

MSA Industries  
3321 W Castor St.  
Santa Ana, CA 92704

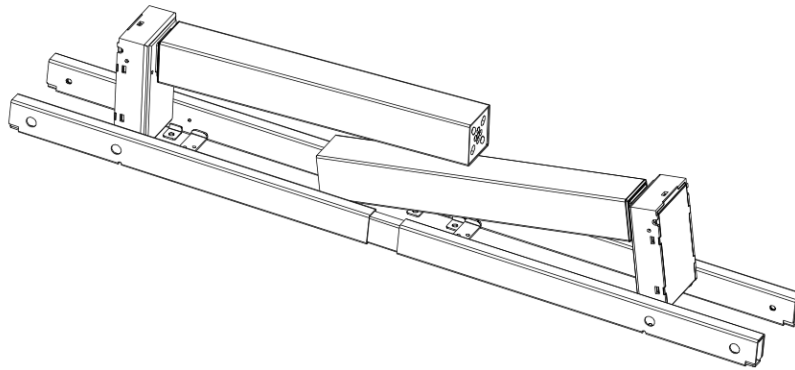
[www.MSAContract.com](http://www.MSAContract.com)

P: (844) MSA-Info  
F: (714) 850-1777

## Electric Table Base Assembly

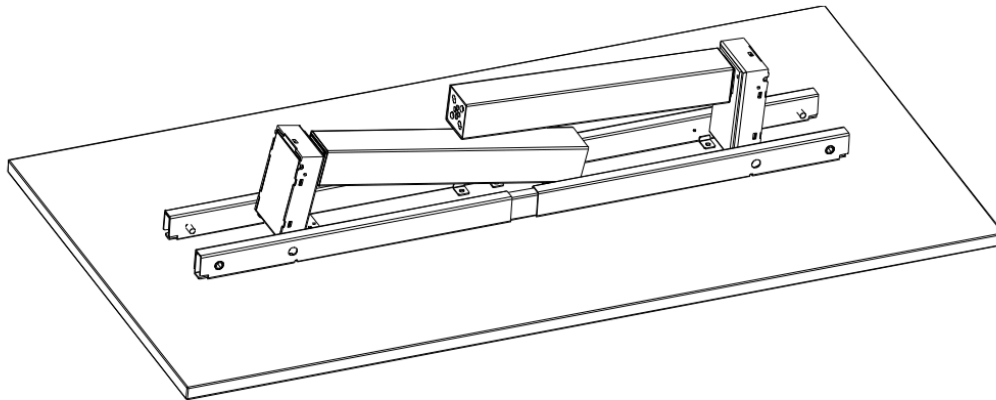
### **Step 1 –**

Remove the frame from the box.



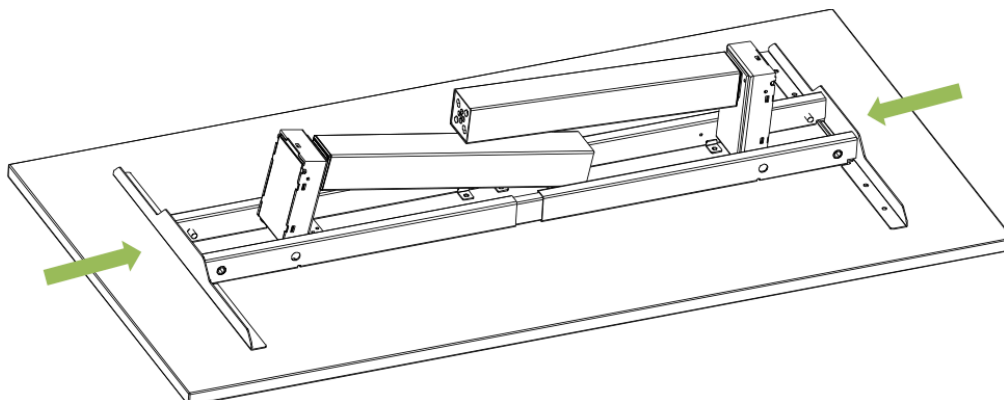
### **Step 2 –**

Put the main frame on the back side of the wood top.



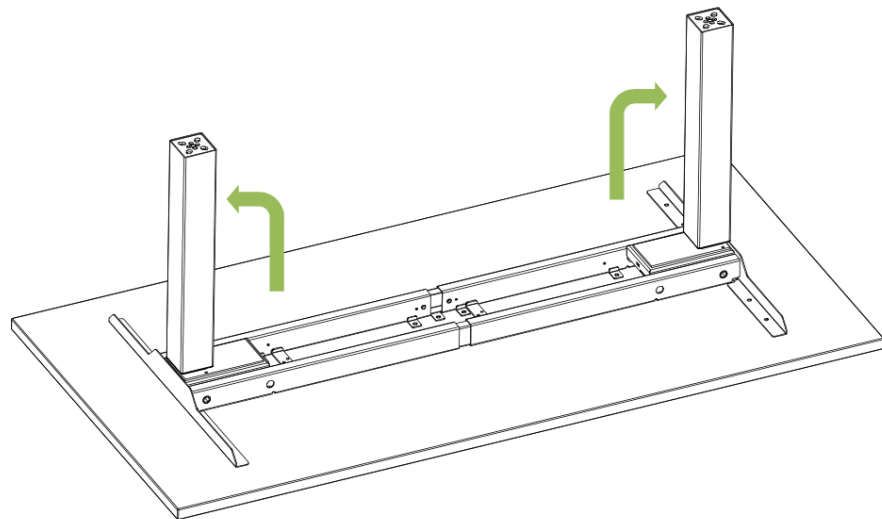
### **Step 3 –**

Install the top side frame to the main frame.



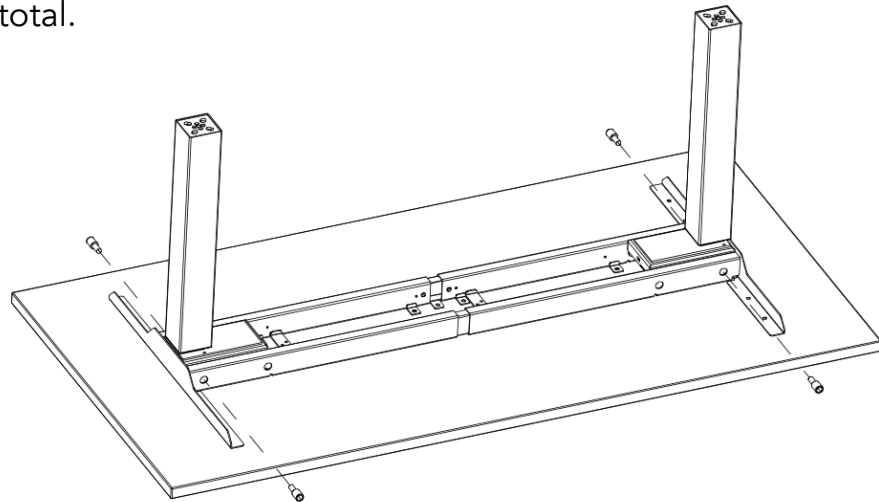
#### Step 4 –

Set the columns vertically.



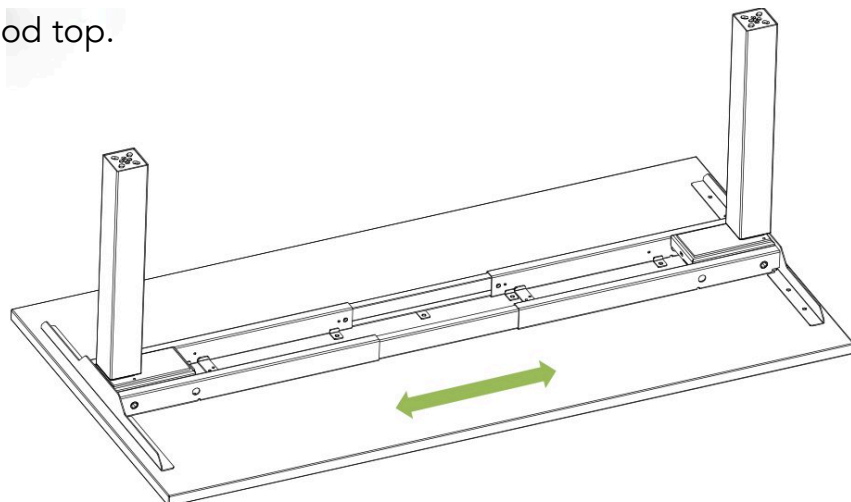
#### Step 5 –

Install "Screw A", 4 PCS in total.



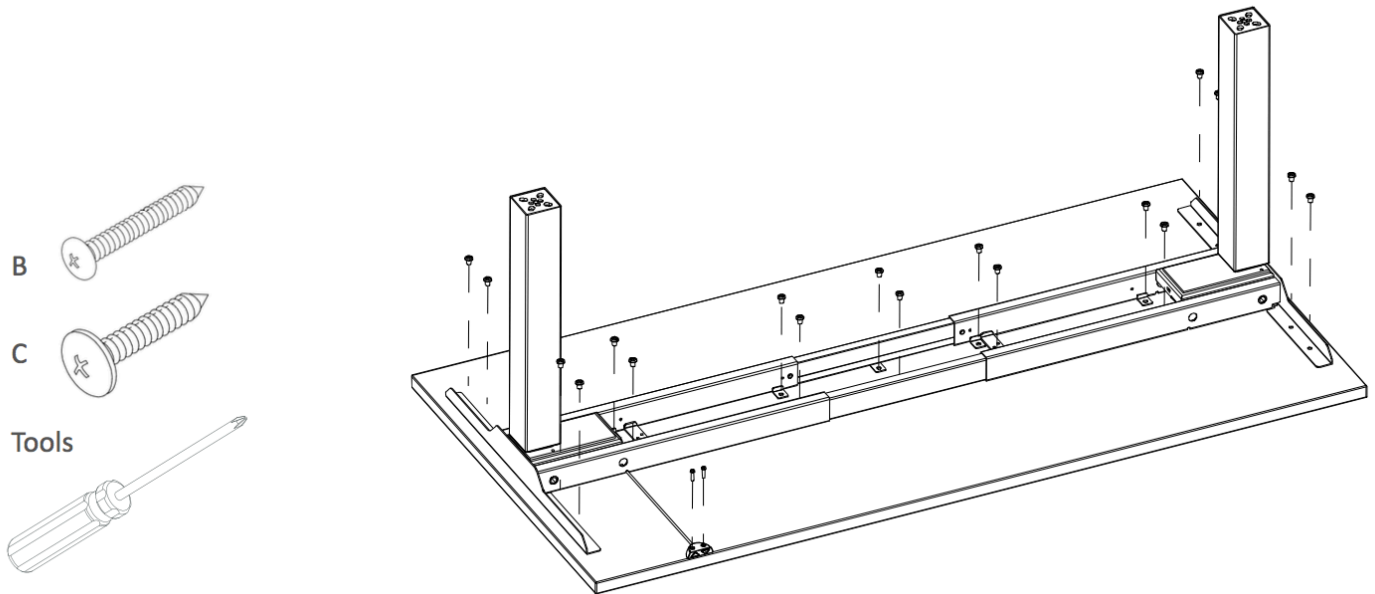
#### Step 6 –

Adjust the width to fit the wood top.



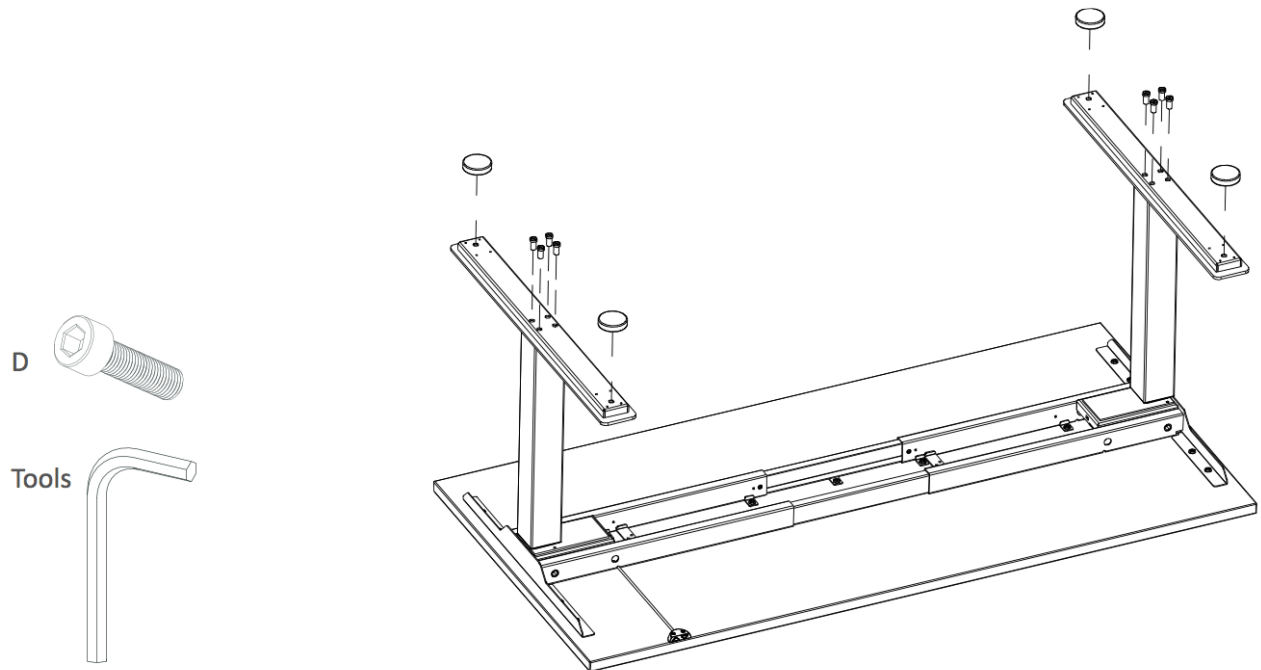
### Step 7 –

Install the handset with (Screw B, 2PCS), then install (Screw C, 18PCS) to secure to wood top



### Step 8 –

Install the feet with (Screw D, 8 PCS), then install the glides (Part E, 4 PCS)



### Step 9 –

Flip the table and follow the "Startup & Reset" instructions below.

# Electric Table Base Control Instructions



## Button Guide



-Adjust the table upwards



-Adjust the table downwards



-Programmable memory height setting

## Start Up & Reset



Once connected, press both the Up and Down buttons simultaneously until the unit fully lowers and makes an audible beep.

A black rectangular box containing the white text '000'.

When the digital display reads three zeros, the unit has been reset and is ready for use.

## Programming Your Base

MSA Electric Table Base controllers allow for four memory height settings. Using the Up and Down buttons, adjust the table to the height that you would like to program.



Once it is at the required height, press both the Up button and one of the memory program buttons simultaneously.

A black rectangular box containing the white text 'P1'.

When it is set, the display will read "P1", "P2" ...etc. respectively with the program button chosen. Once it is set, you can press and hold the program button to adjust to the height that has been programmed.

## Table Impact

MSA Electric Table Bases are programmed with impact detection software. When an impact occurs, the table will stop, and go in the opposite direction of impact until it is level. The table will then come to a complete stop.

After an impact, **always** reset the base following the "Start Up & Reset" instructions above. This is to ensure the collision didn't cause an alignment problem with your table.