

MSA Industries

X-Base Assembly Instructions



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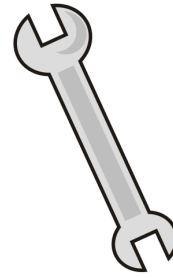
P: (844) MSA-Info
F: (714) 850-1777

IMPORTANT NOTE!

- If you need assistance with assembly instructions, please call 1 (844) MSA-Info
- Power tools are not required for assembly.
- This product does not come with table mounting hardware (i.e. wood screws)

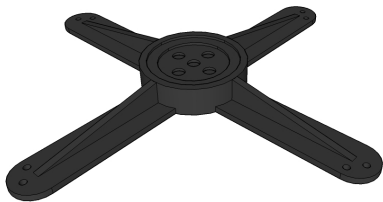
Tool(s) Required:

A. $\frac{3}{4}$ " Wrench



List of Parts:

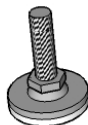
A. 1x (Top Plate)



B. 1x (3" Column)



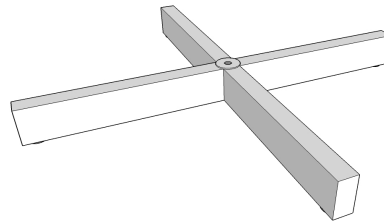
C. 4x (Glides/Levelers)



D. 3x (Nut)



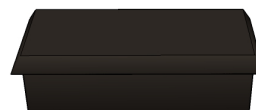
E. 1x (Base)



F. 1x (Threaded Rod)



G. 4x (End Caps)

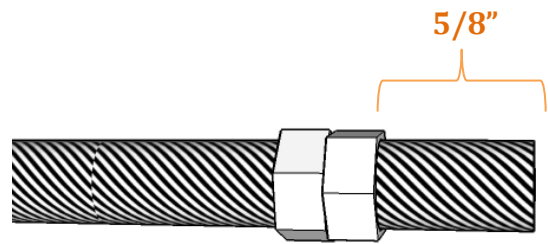


H. 1x (Split Washer)



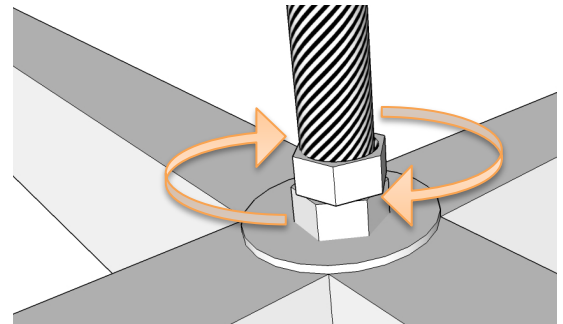
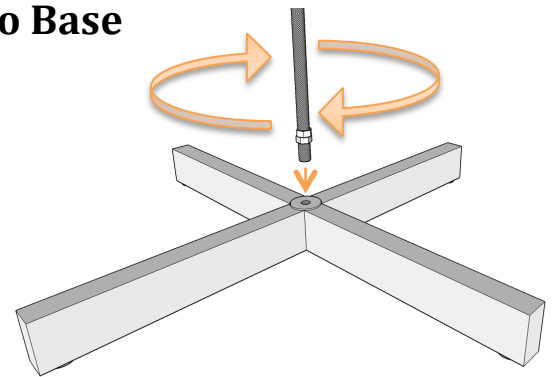
1 Attaching Nut to Threaded Rod

- A. Thread 2 of the Nuts (**Part D**) onto one end of the Threaded Rod (**Part F**). It does not matter which end of the rod you choose. Hand tighten the nuts together, turning one clockwise and one counter-clockwise, leaving about 5/8" from the end of the rod to the bottom of the lower nut.

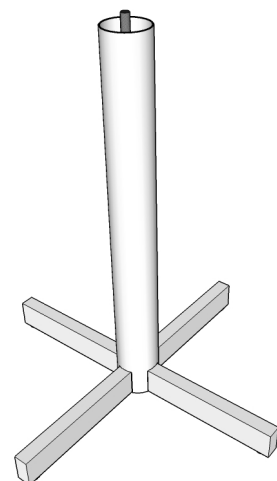


2 Attaching Threaded Rod & Post to Base

- A. Place the Base (**Part E**) on a hard surface. The side with the four holes for levelers should be on the ground. There should be just one hole visible in the center facing up.
- B. Insert the end of the threaded rod with the 2 nuts into the center hole of the base. Screw in until it is snug. Using a 3/4" wrench, tighten the bottom nut first by screwing clockwise until it is tight as possible. Then do the same with the top nut.

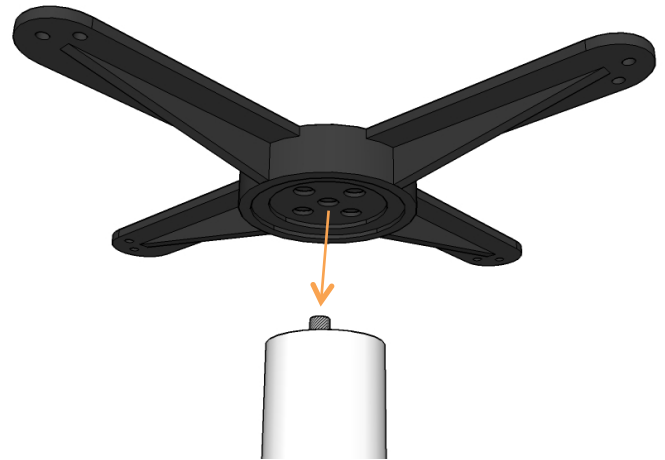


- C. Once the threaded rod and nuts are tightly in place, place the 3" Column (**Part B**) over the rod and align the notches with the base. Slowly push the column down on the base until it is firmly in place.

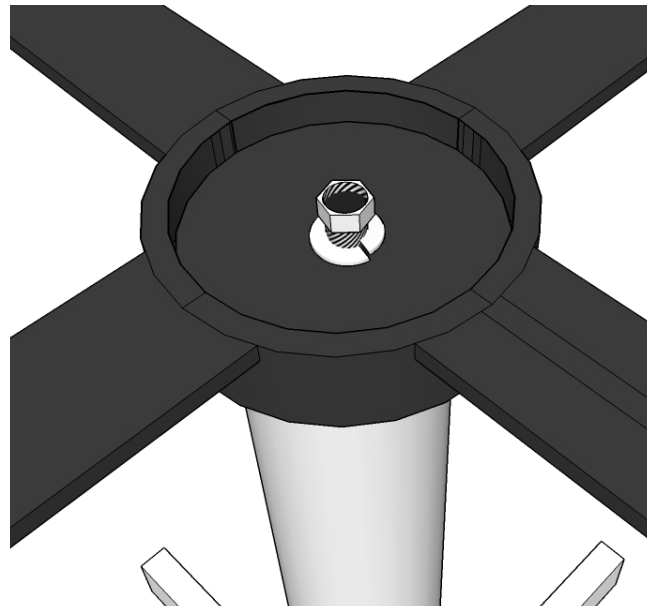


2 Attaching Top Plate to the Post

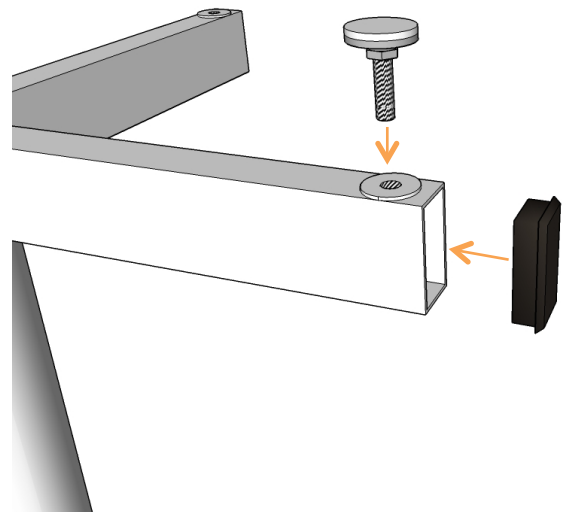
- A. Place the Top Plate (**Part A**) onto the column, the threaded rod should come through the center hole of the top plate.



- B. Place the Split Washer (**Part H**) over the threaded rod, followed by a nut. Using the $\frac{3}{4}$ " wrench, tighten down the nut as much as as possible until the top plate is securely fastened.



- C. On each of the feet of the X-base, push in the End Caps (**Part G**) and screw in the Glide/Levelers (**Part C**).



Your X-Base is now fully assembled!